

**IN THE CLAIMS:**

1. (Currently Amended) A method for modeling an electronic components assembly system, the method comprising:
  - representing equipment having specific operating parameters in a proposed line configuration;
  - for each piece of equipment in the proposed line configuration, associating values for the specific operating parameters;
  - building a simulation;
  - running the simulation on a computer; and
  - generating a report for the simulation,wherein the steps of representing the equipment having specific operating parameters in a proposed line configuration, associating values for the specific operating parameters for each piece of equipment in the proposed line configuration, and building a simulation are performed within approximately thirty minutes.
2. (Original) The method according to claim 1, wherein the step of building the simulation further comprises building simulation objects from templates.
3. (Original) The method of claim 2, wherein the templates are completed with values for specific operating parameters.
4. (Original) The method of claim 3, further comprising the step of customizing the simulation report.
5. Canceled
6. (Currently Amended) A method for configuring an electronics assembly system, comprising the steps of:
  - a. generating a model of an assembly system having a first configuration;
  - b. selecting a measure of performance for the assembly system;

- c. selecting a criterion for the evaluation of the measured performance of the assembly system;
- d. running the model on a computer to generate a performance measure for the system having the first configuration;
- e. testing whether the measure of performance satisfies the criterion; and
- f. if in the test of step d the criterion is not satisfied, modifying the configuration, wherein the performance measure is a cost of ownership of the electronics assembly system.

7. (Currently Amended) A method for configuring an electronics assembly system, comprising the steps of:

- a. generating a model of an assembly system having a first configuration;
- b. selecting a measure of performance for the assembly system;
- c. selecting a criterion for the evaluation of the measured performance of the assembly system;
- d. running the model on a computer to generate a performance measure for the system having the first configuration;
- e. testing whether the measure of performance satisfies the criterion; and
- f. if in the test of step d the criterion is not satisfied, modifying the configuration, wherein the model is generated within approximately one half hour.

8. Canceled

9. (Previously presented) The method according to claim 6, wherein the criterion is a value for the cost of ownership of the electronics assembly system.

10. (Original) The method according to claim 6, wherein the model represents the assembly system at the material flow level of abstraction.

11. (Original) The method according to claim 6, wherein the step of generating the model comprises the steps of:

selecting components from a set of such components that have been at least partially modeled in advance and;

entering values corresponding to the selected, at least partially modeled components,

wherein the selected components and entered values serve as the basis for a simulation of the system.

12. (Currently Amended) A method for configuring an electronics assembly system, comprising the steps of:

- a. generating a model of an assembly system having a first configuration;
- b. selecting a measure of performance for the assembly system;
- c. selecting a criterion for the evaluation of the measured performance of the assembly system;
- d. running the model on a computer to generate a performance measure for the system having the first configuration;
- e. testing whether the measure of performance satisfies the criterion; and
- f. if in the test of step d the criterion is not satisfied, modifying the configuration, wherein the model is generated using a spreadsheet program in combination with a simulation program.

13. (Currently Amended) A method for configuring an electronics assembly system, comprising the steps of:

- a. generating a model of an assembly system having a first configuration;
- b. selecting a measure of performance for the assembly system;
- c. selecting a criterion for the evaluation of the measured performance of the assembly system;
- d. running the model on a computer to generate a performance measure for the system having the first configuration;
- e. testing whether the measure of performance satisfies the criterion; and
- f. if in the test of step d the criterion is not satisfied, modifying the configuration,

wherein information relating to at least one method step is transmitted over a network.

14. Canceled

15. (Previously presented) A computer system configured to model an electronic component assembly line, comprising:

means for selecting, from a predetermined list, specific equipment for a proposed line configuration, the specific equipment having operating parameters;  
means for associating predetermined values with the operating parameters;  
means for performing a simulation; and  
means for generating a report,  
wherein the means for selecting specific equipment for a proposed line configuration is a spreadsheet.

16. (Previously presented) The computer system of claim 15, wherein the means for associating predetermined values with the operating parameters is a macro that copies values for the operating parameters from a database.

17. (Original) The computer system of claim 16, wherein the database is a second spreadsheet.

18. (Original) The computer system of claim 17, wherein the means for performing a simulation is discrete event simulation software.

19. (Previously presented) The computer system of claim 18, wherein the means for generating a report is a third spreadsheet.

20. (Original) The computer system of claim 19, wherein the third spreadsheet contains user selectable inputs for generating custom reports.

21. (Currently Amended) A method for assembling an electronic apparatus, comprising:

- a. creating an electronics assembly system configuration by:
  - i. selecting assembly system components using a customer benefit modeling approach,
  - ii. purchasing the components, and
  - iii. installing the components;
- b. selecting settings of electronics assembly system parameters using a customer benefit modeling approach;
- c. imposing those settings on the electronics assembly system; and
- d. running the electronics assembly system to produce the electronic apparatus, wherein the customer benefit modeling approach comprises generating a model of the electronics assembly system having a given configuration, predicting on a computer a performance measure for the electronics assembly system having the given configuration using the model, comparing the predicted performance measure against a criterion to determine if the criterion is met by the predicted performance, and, if the predicted performance does not meet the criterion, modifying the configuration of the electronics assembly system, and wherein the model comprises a spreadsheet component and a simulation model component.

22. Canceled

23. (Previously presented) The method according to claim 21, wherein the model represents the assembly system at the material flow level of abstraction.

24. Canceled